

Date: Thursday, 2/1/2007 2:49:53 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	VALVE MOUNTING BRACKET	
Job Number	30580		Part Number	D22892	
Estimate Number	12689		Drawing Number	D2289 REV C	
P.O. Number	N/A		Project Number	N/A	
This Issue	2/1/2007	S.O. No. N/A	Drawing Revision	C	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A	Type	SMALL /MED FAB	Due Date	3/15/2007
Previous Run	N/A			Qty:	4
Written By			Um:	Each	
Checked & Approved By	KJ 07.02.01				
Comment	Est Rev:A New Issue 07-02-01 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	M5052H32S063	5052-H32 .063 Sheet
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Comment: Qty.: 0.0609 sf(s)/Unit	Total : 0.2436 sf(s)
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5052-H32 .063 Sheet
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Batch: M19059
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ML 07 02 26
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4
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2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
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1-Cut as per Dwg D2289
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Dwg Rev: EC
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Prog Rev: EC
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ML 07 02 26
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4
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2-Deburr if necessary
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SD 07/03/01
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2
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3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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4
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE
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4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK
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ML 07/02/26
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4
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5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
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Bend as per dwg D2289
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SD 07/03/05
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4
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/1/2007 2:49:53 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30580

Part Number: D22892

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

207/03/5 ④

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*Ep03/03/05* RW

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*u 07-03-06*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

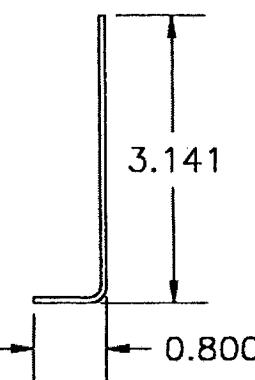
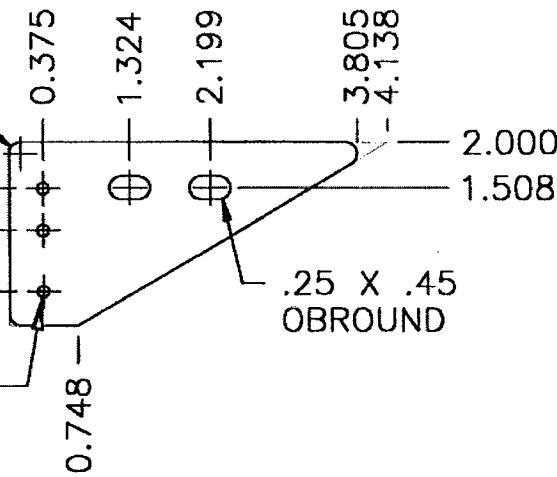
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

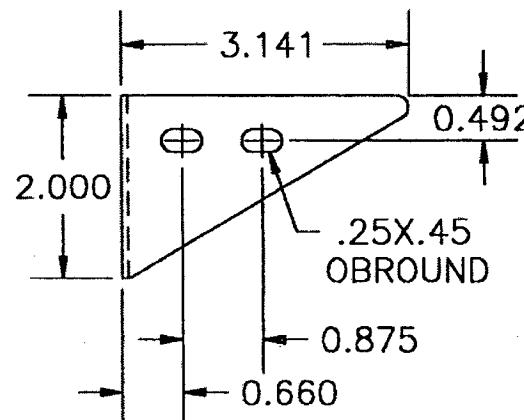
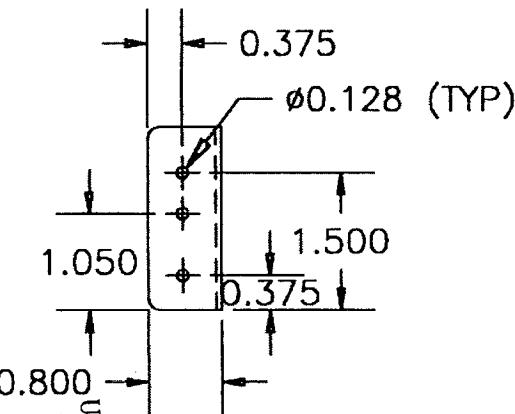
**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
<i>B</i>	<i>R</i>	D2289
DATE	DATE	TITLE
94.12.21	94.12.21	VALVE MOUNTING BRACKET
C	96.01.15	CORRECTED FLAT PATTERN



D2289-1 SHOWN  
D2289-2 OPPOSITE



BEND RADIUS: 0.125  
MATERIAL: 5052-H34 0.063 THICK

SHOP COPY  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30580

**DART AEROSPACE LTD**

**Work Order:** 30580

**Description:** Valve mounting bracket

Part Number: D2289-2

Inspection Dwg: D2285 Rev: E

Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article      Prototype

Measured by: W. W.

**Audited by:** 

### Prototype Approval:

Date: 07.02.26

Date: 07/02/26

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	